

# Gemini® SA

## Solder / Torch, Iron, Furnace

An acid flux core solder for all metals; stainless, copper, bronze, brass, Monel, cast iron, nickel, and all alloys (no white metals).

### Features

- High Strength 16,000 psi
- Easy To Use
- Very Low Temperature
- No Cadmium Or Lead
- Stainless Color Match
- Ideal For Food Service
- Corrosion Resistant
- No Zinc Or Antimony
- Stays Bright
- High Silver Content

### Characteristics

**Gemini SA** has a great variety of all purpose characteristics. In maintenance many metal repairs can be made with a low temperature solder-like material. **Gemini SA** produces high strength joints that resist corrosion and stay bright.

No low cost metals such as lead, zinc, antimony or cadmium are used in this unusual product. The high silver content and flux make **Gemini SA** a universal metal mending tool for hundreds of maintenance application.

### Technical

Temperature: 420°F (215°C)

Inches	1/16	1/8
(mm)	(1.6)	(3.2)

### Application

- Clean joint thoroughly.
- For extra cleaning and wetting action apply **Gemini Solder Flux** (available separately).
- Apply heat indirectly by any heat source.
- Feed **Gemini Solder Flux** when it begins to melt.
- Make certain heat is sufficient to draw the alloy through the entire joint.